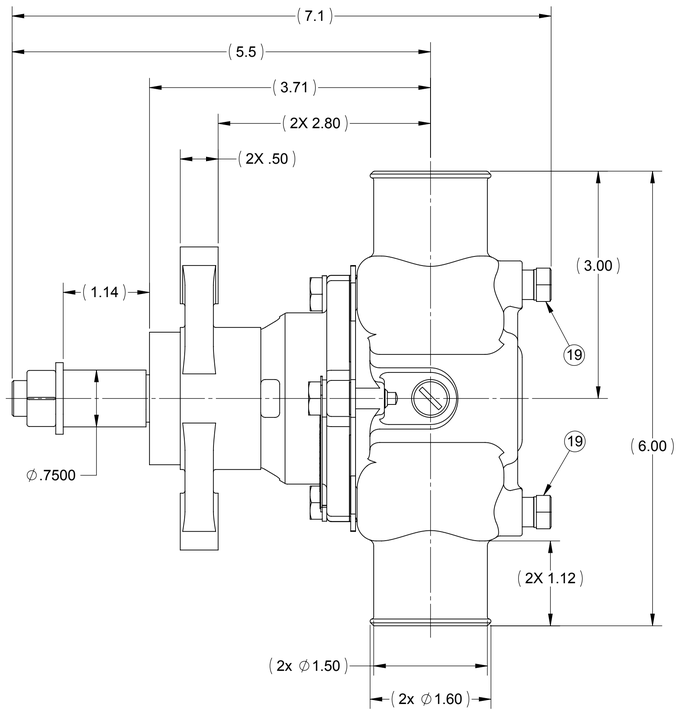
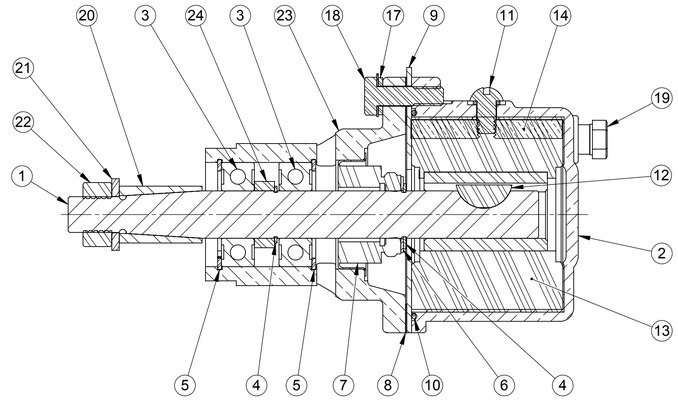
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	21231	SHAFT	1
2	17684	HOUSING	1
3	23448	BALL BEARING	2
4	04258	EXT. RETAINING RING	2
5	04259	INT. RETAINING RING	2
6	04264	FLAT WASHER	1
7	12314	TYPE 6A SEAL/SEAT ASSY	1
8	12855	GASKET	1
9	12856	WEAR PLATE	1
10	12231	O-RING	1
11	10515C	CAM SCREW ASSY	1
12	04432	WOODRUFF KEY	1
13	15000	RUBBER IMPELLER	1
14	18314	CAM	1
15	13285	TAG	1
16	23083	LABEL - SHERWOOD	1
17	12710	LOCKWASHER	3
18	12857	1/4-20 HHCS	3
19	00336	PIPE PLUG 1/8-27 NPTF	2
20	21232	INSERT	1
21	21317	FLAT WASHER	1
22	19883	NUT M12X1.75	1
23	19789	BODY	1
24	25021	SPACER	1

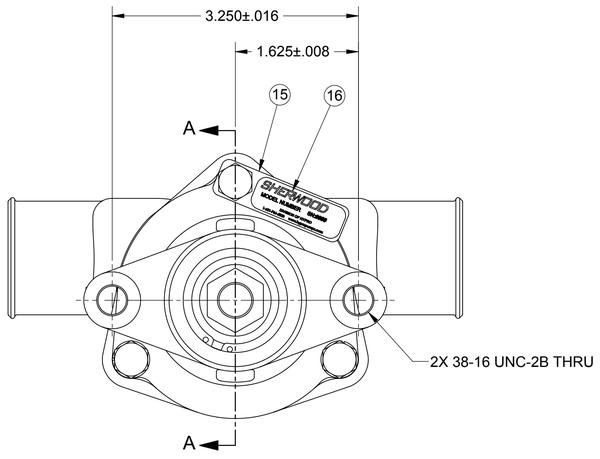
NOTE:

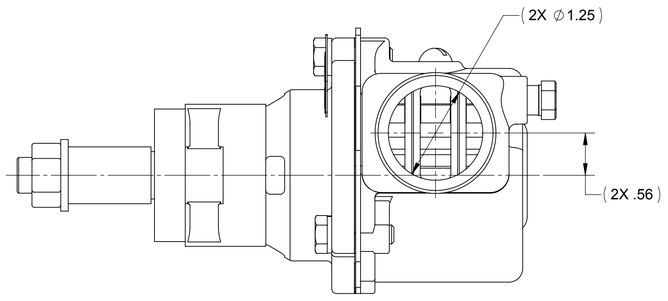
1. APPLY BEAD OF PERMATEX AROUND THREADED HOLE IN CAM PRIOR TO ASSEMBLY, (ITEM 14).
2. USE WATER ONLY WHEN INSTALLING TYPE 6A MECHANICAL SEAL, (ITEM 7).
3. USE SILICON LUBRICANT TO AID IN INSTALLATION OF RUBBER IMPELLER, (ITEM 13).
4. TORQUE 1/4-20 HHCS TO 5 - 8 FT/LBS, (ITEM 18).
5. HAND TIGHTEN M12 X 1.75 HEX NUT, (ITEM 22).
6. PRINT ON SHERWOOD LABEL, (ITEM 16),
   MODEL NUMBER
   DATE CODE
7. PRESSURE TEST TO 25 - 35 PSI.

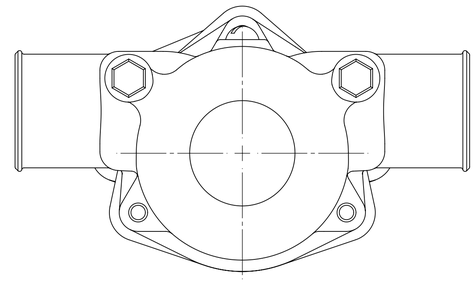




SECTION A-A







REV.	ECN	REVISION DESCRIPTION	CHKD	DATE
B	6951	CHANGE BODY TO BRASS AND MODIFY SNAP RING/BEARING CONFIGURATION	TW	7/22/08
A		RELEASED TO PRODUCTION	GM	1/25/93

REVISIONS

SHERWOOD
A Div. of Hypro Corporation **A PENTAIR COMPANY**
375 Fifth Avenue NW, New Brighton, MN 55112, (651) 766-6300

DRAWING BASED ON ASME Y14.5M-1994 | DO NOT SCALE PRINT | SIZE D
THIRD ANGLE PROJECTION | SCALE 1:1 | SHEET NUMBER 1 OF 1

PART DESCRIPTION: RUBBER IMPELLER PUMP

PART NUMBER: G157 | REV. B

REPLACES PART NO. | REV.

DWG BY: FLA DATE: 7/15/2008
CHECKED BY: DATE:
APPROVED BY: DATE:

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PART NUMBER G157